



## PMMA ACRYREX<sup>®</sup> CM-211

Product Description: Low viscosity

Properties	ISO Test Method	Test Condition	Unit	CM-211
Melt Flow Index	1133	230°C×3.8KG	ml/10 min	16
Mass Density	1183	23 °C	g/cm <sup>3</sup>	1.19
Tensile Strength	527	5 mm/min, yield	MPa	65
		5 mm/min, break	MPa	65
Tensile Elongation	527	5 mm/min	%	6
Flexural Strength	178	2 mm/min	MPa	95
Flexural Modulus		2 mm/min	GPa	2.7
Izod Impact Strength	180/1A	23°C, Notched	KJ/m <sup>2</sup>	2
		-30°C, Notched	KJ/m <sup>2</sup>	-
Charpy Impact Strength	179	23 °C Notched	KJ/m <sup>2</sup>	2
		-30 °C Notched	KJ/m <sup>2</sup>	-
Vicat Softening Temp.	306	1 Kg,50 °C/hr	°C	103
		5 Kg,50 °C/hr	°C	96
Heat Distortion Temp.	75/A	1.8 MPa Unannealed	°C	78
		1.8 MPa Annealed	°C	98
Coefficient of Linear Thermal Expansion	11359	-	-	6 X 10 <sup>-5</sup>
Flammability	-	UL-94	-	1.5mm HB
Mold Shrinkage	294-4	-	%	0.2~0.6
Symbol	1043	-	-	>PMMA<